

**HANDLE STRUCTURE AND LCD ARRANGEMENT OF A DVD
PLAYER AND MOLD FOR MOLDING SAID HANDLE
STRUCTURE ON SAID LCD CASE**

5 ABSTRACT OF THE DISCLOSURE

A handle structure and LCD arrangement of a DVD player is disclosed to have a handle structure directly molded on the LCD case of a DVD player by a mold, the handle structure having a transversely extended top grip with a downwardly extended outer flange, a support, and a hand hole defined between the top grip and the support. The mold is formed of a female defining a cavity and a male die having a protruding portion insertable into the cavity.